

SCHULAKETON GF 30

Polyketone, Aliphatic

A. Schulman Europe

Message:

30% glass fiber reinforced aliphatic Polyketon

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PK		
Physical	Nominal Value	Unit	Test Method
Density	1.47	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (240°C/2.16 kg)	6.00	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7800	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	135	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.5	%	ISO 527-2/1A/5
Flexural Modulus ¹	6800	MPa	ISO 178
Flexural Stress ²			ISO 178
3.5% strain	170	MPa	ISO 178
4.0% strain	175	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°C	10	kJ/m ²	ISO 179/1eA
23°C	13	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			
-40°C	70	kJ/m ²	ISO 179
23°C	70	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	204	°C	ISO 75-2/Af
Vicat Softening Temperature	208	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Burning Rate (2.00 mm)	< 100	mm/min	ISO 3795
Flame Rating			UL 94, IEC 60695-11-10, -20
1.60 mm	HB		UL 94, IEC 60695-11-10, -20
3.20 mm	HB		UL 94, IEC 60695-11-10, -20
Glow Wire Flammability Index			IEC 60695-2-12

1.50 mm	700	°C	IEC 60695-2-12
3.00 mm	700	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13
1.50 mm	725	°C	IEC 60695-2-13
3.00 mm	725	°C	IEC 60695-2-13

Additional Information

1.)
Not for use in food contact applications2.)
Not for use in medical or pharmaceutical applications

NOTE

- | | |
|----|------------|
| 1. | 2.0 mm/min |
| 2. | 2.0 mm/min |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

