

LNP™ THERMOCOMP™ JF004EXP compound

Polyethersulfone
SABIC Innovative Plastics

Message:

LNP THERMOCOMP JF004EXP is a compound based on Polyethersulfone resin containing Glass Fiber. Added features of this material include: Easy Molding.
Also known as: LNP* THERMOCOMP* Compound JF-1004 EM
Product reorder name: JF004EXP

General Information			
UL YellowCard	E207780-101283849		
Filler / Reinforcement	Glass fiber reinforced material		
Features	Good formability		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.51	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow: 24 hours	0.50 - 0.70	%	ASTM D955
Transverse flow: 24 hours	0.60 - 0.80	%	ASTM D955
Vertical flow direction: 24 hours	0.60 - 0.80	%	ISO 294-4
Flow direction: 24 hours	0.50 - 0.70	%	ISO 294-4
Water Absorption (24 hr, 50% RH)	0.40	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	7360	MPa	ASTM D638
--	7590	MPa	ISO 527-2/1
Tensile Strength			
Fracture	114	MPa	ASTM D638
Fracture	109	MPa	ISO 527-2
Tensile Elongation (Break)	2.9	%	ASTM D638, ISO 527-2
Flexural Modulus			
--	6690	MPa	ASTM D790
--	7590	MPa	ISO 178
Flexural Strength			
--	186	MPa	ASTM D790
--	183	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	59	J/m	ASTM D256
23°C ²	7.1	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			

23°C	430	J/m	ASTM D4812
23°C ³	73	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	16.0	J	ASTM D3763
--	4.00	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, unannealed, 3.20mm	206	°C	ASTM D648
1.8 MPa, unannealed, 64.0mm span ⁴	205	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	121 - 149	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	343 - 354	°C	
Middle Temperature	360 - 371	°C	
Front Temperature	371 - 382	°C	
Processing (Melt) Temp	354 - 371	°C	
Mold Temperature	138 - 149	°C	
Back Pressure	0.344 - 0.689	MPa	
Screw Speed	60 - 100	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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Recommended distributors for this material

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