

Sarlink® TPV 24580

Thermoplastic Vulcanizate

Teknor Apex Company

Message:

Sarlink® TPV 24580 is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding. Sarlink®The main characteristics of TPV 24580 are: flame retardant/rated flame.

Typical application areas include:
engineering/industrial accessories
building applications
Hose
application of coating

General Information			
UL YellowCard	E54709-245356	E142591-101723975	
Uses	Plug		
	Washer		
	Washer		
	Pipe fittings		
	Shock Absorbing Pad		
	Weather-resistant sealing strip		
	Expansion Joint		
	Assembled glass		
Appearance	Opacity		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.928	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 5 sec)	80		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8.27	MPa	ASTM D412
Tensile Elongation (Break)	350	%	ASTM D412
Compression Set ¹			ASTM D395B
23°C, 22 hr	33	%	ASTM D395B
100°C, 22 hr	57	%	ASTM D395B
Thermal	Nominal Value	Unit	Test Method
RTI Elec	50.0	°C	UL 746

RTI Imp	50.0	°C	UL 746
RTI	50.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, All Colors)	HB		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	173 - 213	°C	
Middle Temperature	179 - 219	°C	
Front Temperature	184 - 224	°C	
Nozzle Temperature	190 - 230	°C	
Processing (Melt) Temp	190 - 230	°C	
Mold Temperature	35.0 - 60.0	°C	
Injection Pressure	1.38 - 6.89	MPa	
Injection Rate	Fast		
Back Pressure	0.172 - 0.862	MPa	
Screw Speed	50 - 120	rpm	
Cushion	3.81 - 25.4	mm	
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	166 - 204	°C	
Cylinder Zone 2 Temp.	171 - 210	°C	
Cylinder Zone 3 Temp.	177 - 216	°C	
Cylinder Zone 5 Temp.	182 - 221	°C	
Die Temperature	190 - 227	°C	
Extrusion instructions			
螺杆转速30 - 100 rpm			
NOTE			
1. Type 2			

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