# RTP 843 Z

## Acetal (POM) Copolymer RTP Company

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Calcium carbonate filler, 20% filler by weight		
Agency Ratings	FDA not rated		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.63	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	2.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.90	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3590	MPa	ASTM D638
Tensile Strength	42.1	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	3590	MPa	ASTM D790
Flexural Strength	76.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	37	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	370	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms∙cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	НВ		UL 94
Additional Information			
Molding Shrinkage, ASTM D955, 0.25in: 2	5 mil/inTensile Elongation, ASTN	1 D638: 10+%	
Injection	Nominal Value	Unit	
Rear Temperature	191 - 210	°C	
Middle Temperature	191 - 210	°C	
Front Temperature	191 - 210	°C	
Mold Temperature	93.3 - 121	°C	

Injection Pressure 103 - 138 MPa

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#### Recommended distributors for this material

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