

KOPA® KN333G15

Polyamide 66
Kolon Plastics, Inc.

Message:

KOPA® KN333G15 is a Polyamide 66 (Nylon 66) product filled with 15% glass fiber. It is available in Asia Pacific, Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955
Water Absorption (Equilibrium)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	142	MPa	ASTM D638
Tensile Elongation (Yield, 23°C)	6.0	%	ASTM D638
Flexural Modulus (23°C)	5000	MPa	ASTM D790
Flexural Strength (23°C)	196	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	245	°C	
1.8 MPa, Unannealed	235	°C	
Melting Temperature	255	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	21	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.60		ASTM D150
Arc Resistance	135	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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