

RTP 200 HS MS 2

Polyamide 66

RTP Company

Message:

Molybdenum Disulfide - Heat Stabilized

General Information			
Additive	Molybdenum disulfide lubricant (2%)		
Features	Thermal Stability		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.16	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.0 - 1.5	%	ASTM D955
Moisture Content	0.20	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	86.2	MPa	ASTM D638
Tensile Elongation (Yield)	3.5 - 10	%	ASTM D638
Flexural Modulus	3650	MPa	ASTM D790
Flexural Strength	128	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	96.1	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	

Mold Temperature	65.6 - 107	°C
Injection Pressure	68.9 - 124	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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