

VESTODUR® HI19

Polybutylene Terephthalate

Evonik Industries AG

Message:

Evonik manufactures a range of polybutylene terephthalate compounds that are supplied under the registered trademark VESTODUR®. Material properties characterizing VESTODUR® compounds are:

- high thermostability
- high stiffness
- low water absorption resulting in high dimensional stability
- high hardness
- good strength
- good sliding friction behavior, low abrasion
- good creep behavior
- good electrical properties
- good chemical resistance
- good weathering resistance
- good processability
- no tendency to form stress cracks

General Information			
Features	Good Abrasion Resistance		
	Good Chemical Resistance		
	Good Creep Resistance		
	Good Dimensional Stability		
	Good Electrical Properties		
	Good Processability		
	Good Strength		
	Good Thermal Stability		
	Good Weather Resistance		
	High Hardness		
	High Stiffness		
	Low Moisture Absorption		
	Low to No Water Absorption		
Uses	Automotive Applications		
	Fuel Lines		
	Thin-walled Parts		
	Wire & Cable Applications		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method

Density (23°C)	1.26	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	12.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.4	%	
Flow	1.4	%	
Water Absorption (Saturation, 23°C)	0.35	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	65		ISO 868
Ball Indentation Hardness ¹	50.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	550	MPa	ISO 527-2
Tensile Stress (Yield)	27.0	MPa	ISO 527-2/50
Tensile Strain			ISO 527-2/50
Yield	23	%	
Break	> 50	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C, Complete Break	8.0	kJ/m ²	
23°C, Complete Break	30	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C, Complete Break	No Break		
23°C, Complete Break	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	110	°C	ISO 75-2/B
1.8 MPa, Unannealed	50.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	190	°C	ISO 306/A
--	125	°C	ISO 306/B
Melting Temperature	200 to 205	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : 23 to 55°C	1.5E-4	cm/cm/°C	
Transverse : 23 to 55°C	1.5E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	ohms · cm	IEC 60093
Electric Strength ² (1.00 mm, in Oil)	27	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	4.00		
23°C, 1 MHz	3.60		
Dissipation Factor			IEC 60250

23°C, 100 Hz	0.022		
23°C, 1 MHz	0.033		
Comparative Tracking Index			IEC 60112
-- ³	575	V	
Solution A	600	V	
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.800 mm	HB		
1.60 mm	HB		
Glow Wire Flammability Index (2.00 mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
Additional Information	Nominal Value		Test Method
Electrolytical Corrosion	A1 step		IEC 60426
NOTE			
1.	H 30		
2.	K 20/P 50		
3.	100 Drops value		

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