

Mapex A0520FB

Polyamide 66

Ginar Technology Co., LTD.

Message:

Mapex A0520FB is a polyamide 66 (nylon 66) product that contains 15% glass fiber reinforcement. It can be processed by injection molding and is available in North America, Africa and the Middle East, Europe or Asia Pacific. Typical application areas are: electrical/electronic applications.

Features include:

flame retardant/rated flame

Flame Retardant

Good processability

Hard

Good toughness

General Information			
UL YellowCard	E154352-223868		
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Features	Rigidity, high		
	Good formability		
	Good toughness		
	Self-lubricating		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Connector		
Appearance	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30	%	ASTM D955
Water Absorption (24 hr)	0.60	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	80	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	230	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.794 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	
Suggested Shot Size	40 - 80	%	
Rear Temperature	250 - 265	°C	
Middle Temperature	265 - 275	°C	
Nozzle Temperature	260 - 270	°C	
Mold Temperature	70.0 - 90.0	°C	
Back Pressure	0.00 - 0.0981	MPa	
Screw Speed	80 - 100	rpm	
Injection instructions			

Injection Pressure: 60 to 85% Injection Speed: 60 to 85%

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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