

LNP™ STAT-KON™ DE006 compound

Polycarbonate

SABIC Innovative Plastics Europe

Message:

LNP* Stat-kon* DE006 is a compound based on Polycarbonate resin containing Carbon Fiber. Added features of this material include: Electrically Conductive.

Also known as: LNP* STAT-KON* Compound DC-1006

Product reorder name: DE006

General Information			
Filler / Reinforcement	Carbon Fiber		
Features	Electrically Conductive		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage - Flow	-0.10 to 0.10	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	19600	MPa	ISO 527-2/1
Tensile Stress (Break)	172	MPa	ISO 527-2/5
Tensile Strain (Break)	1.4	%	ISO 527-2/5
Flexural Modulus ¹	15000	MPa	ISO 178
Flexural Stress	229	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ² (23°C)	7.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	35	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁴			
0.45 MPa, Unannealed, 64.0 mm Span	141	°C	ISO 75-2/Bf
1.8 MPa, Unannealed, 64.0 mm Span	135	°C	ISO 75-2/Af
CLTE			ISO 11359-2
Flow : 23 to 60°C	7.0E-6	cm/cm/°C	
Transverse : 23 to 60°C	5.8E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	10 to 1.0E+3	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	

Rear Temperature	293 to 304	°C
Middle Temperature	310 to 321	°C
Front Temperature	321 to 332	°C
Processing (Melt) Temp	304 to 327	°C
Mold Temperature	82.2 to 110	°C
Back Pressure	0.172 to 0.344	MPa
Screw Speed	30 to 60	rpm

NOTE

- | | |
|----|------------|
| 1. | 2.0 mm/min |
| 2. | 80*10*4 |
| 3. | 80*10*4 |
| 4. | 80*10*4 mm |

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