

RTP 299 A X 97793

Polyamide 6
RTP Company

Message:
Glass Fiber - Impact Modified

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	Impact modifier		
Features	Impact modification		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.20	%	
Primary Additive	33	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8960	MPa	ASTM D638
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 5.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	221	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	200	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1200	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	243 - 279	°C	
Mold Temperature	54.4 - 93.3	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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