

Borealis HE1110

High Density Polyethylene

Borealis AG

Message:

HE1110 is a high density insulation compound. HE1110 has very good flow properties and is especially designed to avoid excessive die hard pressure and to minimize die build-up.

General Information			
Features	Good dimensional stability		
	High density		
	High liquidity		
Uses	Optical fiber cable		
	Insulating material		
Agency Ratings	ASTM D 1248, III, Class A, Cat. 4, Grade E8		
	ASTM D 1248, III, Class A, Cat. 4, Grade E9		
	BS 6234 Type H03		
	ISO 1872 PE KHN 45D006		
Forms	Particles		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.945	g/cm ³	ISO 1183/D
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.70	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 1 sec)	61		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	23.0	MPa	ISO 527-2
Tensile Strain (Break)	600	%	ISO 527-2
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-76.0	°C	ASTM D746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	IEC 60093
Dielectric Strength	22	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	2.33		IEC 60250
Dissipation Factor (1 MHz)	6.0E-5		IEC 60250
Additional Information			
ESCR, IEC 60811-4-1/B, 50°C, 100% Igepal, F20: >48 hrOxygen Induction Time, IEC60811-4-2/B, 200°C, Al-pan: >50 minResistance to Thermal Ageing, IEC 60811, 105°C: >1500 hrPretroleum Jelly Absorption, IEC 60811-4-2: 5 %			

Extrusion	Nominal Value	Unit
Melt Temperature	170 - 230	°C

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