

# Alcryn® 2360 NC

Melt Processable Rubber

Advanced Polymer Alloys

## Message:

Alcryn® 2360 NC is a Melt Processable Rubber (MPR) material. It is available in Asia Pacific, Europe, or North America.

Important attributes of Alcryn® 2360 NC are:

RoHS Compliant

WEEE Compliant

| General Information               |                      |                   |                     |
|-----------------------------------|----------------------|-------------------|---------------------|
| Agency Ratings                    | EU 2002/96/EC (WEEE) |                   |                     |
| RoHS Compliance                   | RoHS Compliant       |                   |                     |
| Appearance                        | Natural Color        |                   |                     |
| Forms                             | Pellets              |                   |                     |
| Physical                          | Nominal Value        | Unit              | Test Method         |
| Specific Gravity                  | 1.12                 | g/cm <sup>3</sup> | ASTM D792, ISO 1183 |
| Hardness                          | Nominal Value        | Unit              | Test Method         |
| Durometer Hardness (Shore A)      | 61                   |                   | ASTM D2240, ISO 868 |
| Mechanical                        | Nominal Value        | Unit              | Test Method         |
| Taber Abrasion Resistance         |                      |                   | ASTM D1044          |
| 1000 g, CS-17 Wheel               | 0.0310               | mg                |                     |
| 1000 g, CS-18 Wheel               | 0.333                | mg                |                     |
| Elastomers                        | Nominal Value        | Unit              | Test Method         |
| Tensile Set                       | 9                    | %                 | ASTM D412           |
| Tensile Stress (100% Strain)      | 2.55                 | MPa               | ASTM D412, ISO 37   |
| Tensile Strength (Yield)          | 8.27                 | MPa               | ASTM D412, ISO 37   |
| Tensile Elongation (Break)        | 380                  | %                 | ASTM D412, ISO 37   |
| Tear Strength                     |                      |                   |                     |
| 24°C <sup>1</sup>                 | 24.5                 | kN/m              | ASTM D624           |
| 24°C                              | 25                   | kN/m              | ISO 34-1            |
| Compression Set                   |                      |                   |                     |
| 24°C, 22 hr                       | 16                   | %                 | ASTM D395A          |
| 70°C, 22 hr                       | 52                   | %                 | ASTM D395A          |
| 100°C, 22 hr                      | 66                   | %                 | ASTM D395A          |
| 24°C, 22 hr <sup>2</sup>          | 16                   | %                 | ISO 815             |
| 70°C, 22 hr <sup>3</sup>          | 52                   | %                 | ISO 815             |
| 100°C, 22 hr <sup>4</sup>         | 66                   | %                 | ISO 815             |
| Aging                             | Nominal Value        | Unit              | Test Method         |
| Change in Tensile Strength in Air |                      |                   |                     |
| 125°C, 168 hr                     | 130                  | %                 | ASTM D573, ISO 188  |
| 100% Strain, 125°C, 168 hr        | 110                  | %                 | ASTM D573           |

|                                                      |               |      |                     |
|------------------------------------------------------|---------------|------|---------------------|
| 100% Strain 125°C, 168 hr                            | 110           | %    | ISO 188             |
| Change in Ultimate Elongation in Air (125°C, 168 hr) | 96            | %    | ASTM D573, ISO 188  |
| Change in Volume                                     |               |      |                     |
| 100°C, 168 hr, in ASTM Oil #1                        | -28           | %    | ASTM D471           |
| 100°C, 168 hr, in IRM 903 Oil #3                     | -19           | %    | ASTM D471           |
| 100°C, 168 hr, in Water                              | -43           | %    | ASTM D471, ISO 1817 |
| 100°C, 168 hr, in ASTM #1 Oil                        | -28           | %    | ISO 1817            |
| 100°C, 56640 hr, in IRM 903 Oil #3                   | -19           | %    | ISO 1817            |
| Thermal                                              | Nominal Value | Unit | Test Method         |
| Brittleness Temperature                              | -41.0         | °C   | ASTM D746, ISO 812  |
| Fill Analysis                                        | Nominal Value | Unit | Test Method         |
| Apparent Viscosity (190°C, 300 sec <sup>-1</sup> )   | 170           | Pa·s | ASTM D3835          |
| Injection                                            | Nominal Value | Unit |                     |
| Processing (Melt) Temp                               | 177           | °C   |                     |
| NOTE                                                 |               |      |                     |
| 1.                                                   | Die C         |      |                     |
| 2.                                                   | Type A        |      |                     |
| 3.                                                   | Type A        |      |                     |
| 4.                                                   | Type A        |      |                     |

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