

Elexar® EL-8730R

Thermoplastic Elastomer

Teknor Apex Company

Message:

Elexar EL-8730R is a high performance, flame retardant thermoplastic elastomer designed for electrical applications requiring flexibility over a wide temperture range. Elexar EL-8730R is a high durometer grade that is UV stablized and RoHS compliant. This grade is UL listed and is suitable for both injection molding and extrusion.

General Information		
UL YellowCard	E54709-100128960	E142591-100745028
Features	High elasticity	
	High tensile strength	
	Good UV resistance	
	Good heat aging resistance	
	Good flexibility	
	Good coloring	
	Medium liquidity	
	Halogenated	
	Ozone resistance	
	Good weather resistance	
	Sunlight resistance, 720 hours	
	General	
	Extended tensile rate	
	Flame retardancy	
Uses	Underground cable	
	Cable sheath	
	Electrical wire sheath material	
	Electrical conductor insulation material	
	Wire and cable applications	
	Wire sheath	
	Industrial cable insulation material	
	Connector	
	cord sheath	
	Terminal cable sheath material	
Agency Ratings	UL 1581 3	
	UL 94	
RoHS Compliance	RoHS compliance	
UL File Number	QMFZ2.E54709	

Forms	Particle		
Processing Method	Extrusion Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	13	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	86		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹			ASTM D412
100% strain, 0.508mm ²	4.55	MPa	ASTM D412
300% strain, 0.508mm ³	6.48	MPa	ASTM D412
Tensile Strength (fracture, 0.508mm)	13.4	MPa	ASTM D412
Tensile Elongation (fracture, 0.508mm)	620	%	ASTM D412
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (136°C, 168 hr)	10	%	ASTM D573
Change in Ultimate Elongation in Air (136°C, 168 hr)	-4.0	%	ASTM D573
Change in Tensile Strength (60°C, 168 hr, in IRM 902 Oil)	-1.0	%	ASTM D471
Change in Ultimate Elongation (60°C, 168 hr, in IRM 902 Oil)	3.0	%	ASTM D471
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	105	°C	UL 1581
Brittleness Temperature	-60.0	°C	ASTM D746
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI	50.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (50°C)	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	39	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
1 kHz	2.36		ASTM D150
1 MHz	2.32		ASTM D150
Dissipation Factor			ASTM D150
1 kHz	1.1E-3		ASTM D150
1 MHz	1.6E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94

0.750mm, all	HB	UL 94
3.00 mm, NT, WT, BK	V-0	UL 94
Oxygen Index	25	% ASTM D2863

Injection	Nominal Value	Unit
Rear Temperature	199 - 216	°C
Middle Temperature	213 - 221	°C
Front Temperature	221 - 227	°C
Nozzle Temperature	221 - 229	°C
Processing (Melt) Temp	221 - 229	°C
Mold Temperature	25.0 - 65.6	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Moderate-Fast	
Back Pressure	0.172 - 0.345	MPa
Screw Speed	50 - 100	rpm
Cushion	3.81 - 25.4	mm

Injection instructions

无需干燥.但如果湿度过大,则将粒料在150°F (65°C)的温度下干燥2-4小时.

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	193 - 210	°C
Cylinder Zone 2 Temp.	199 - 216	°C
Cylinder Zone 3 Temp.	213 - 221	°C
Cylinder Zone 5 Temp.	221 - 227	°C
Die Temperature	221 - 229	°C

Extrusion instructions

螺杆转速30 - 100 rpm

NOTE

1. die cut from extruded tapes
2. Mouth die C, 510mm/min
3. C mold, 510mm/min

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