

VAMPAMID 6 0023 V0 H GW

Polyamide 6

Vamp Tech

Message:

UL 94 V0 at 0,8 mm, PBDE & PBDF free, excellent mechanical properties and good electrical features, GWFI 960/1-2 GWIT 775/1-2.

General Information			
Features	Good Electrical Properties		
Uses	Electrical/Electronic Applications		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	1.6	%	
Across Flow	1.6	%	
Water Absorption (Saturation)	1.5	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2600	MPa	ASTM D638
Tensile Strength (Yield)	45.0	MPa	ASTM D638
Tensile Elongation (Break)	> 20	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	8.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	No Break		ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	65.0	°C	ASTM D648A
Vicat Softening Temperature	180	°C	ASTM D1525 ¹
RTI Elec	120	°C	UL 746
RTI Imp	120	°C	UL 746
RTI Str	120	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (1.00 to 2.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature (1.00 to 2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	

Drying Temperature	80.0	°C
Drying Time	3.0	hr
Processing (Melt) Temp	240	°C
Mold Temperature	80.0	°C

NOTE

1.
- Loading 2 (50 N)

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