

VECTOR® 7400

Styrene Butadiene Styrene Block Copolymer

Dexco Polymers LP

Message:

VECTOR 7400

Styrene-Butadiene-Styrene (SBS) Block Copolymer

Oil extended SBS(1) block copolymer.

Contains <1% diblock copolymer and ~33% mineral oil.

Medium styrene, low viscosity, low modulus copolymer.

Outstanding thermal stability and melt processability.

Supplied as a porous pellet, dusted with talc.

VECTOR styrenic block copolymers find use under certain regulations as articles or as ingredients in articles intended for food contact or medical applications. Please contact your Dexco Polymers agent for a detailed letter of certification or further information.

VECTOR 7400 styrene-butadiene-styrene block copolymer is produced via proprietary sequential anionic polymerization technology from Dexco Polymers LP, a Dow/ExxonMobil Venture. It is formulated with the antioxidant TNPP (tris(nonylphenyl) phosphite).

It is the softest SBS triblock and is highly elastic. It has moderate physical strength and good melt processability. It is designed for use as an impact modifier in styrenics and in elastomeric film compounds.

General Information			
Additive	Antioxidant		
Features	Antioxidant		
	Copolymer		
	Food Contact Acceptable		
	Good Processability		
	Good Thermal Stability		
	High Elasticity		
	Low Viscosity		
	Medium Strength		
	Soft		
Uses	Compounding		
	Film		
	Plastics Modification		
Forms	Pellets		
Processing Method	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	1.8	g/10 min	ASTM D1238
Ash Content	0.6	wt%	ASTM D1416
Styrene Content ¹	31.0	wt%	Internal Method
Stress Relaxation ²			
Peak Force @ 200% strain (A) : 889.0 µm	1.21	MPa	
Peak Force @ 500% strain : 889.0 µm	4.07	MPa	

Ratio (A:B) : 889.0 μm	2.40		
Relaxation @ 200% strain : 889.0 μm	13	%	
Set after 500% strain : 889.0 μm	13	%	
Unload @ 50% strain (B) : 889.0 μm	0.517	MPa	
Diblock Content	< 1.0	wt%	Internal Method
Mineral Oil Content	33.0	wt%	Internal Method
Volatiles	0.3	wt%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 1 sec)	47		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Across Flow (300% Strain, 0.889 mm)	3.10	MPa	ASTM D412
Tensile Strength - Across Flow (Yield, 0.889 mm)	19.3	MPa	ASTM D412
Tensile Elongation - Across Flow (Break, 0.889 mm)	1300	%	ASTM D412

NOTE

- (polymer basis)

Described in US 7,445,831 patent.
Tested on roll milled/compression
molded plaques. Tested in the
transverse direction at room
temperature.
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