NYCOA Polyamide ASN 27 300 SR UV

Polyamide 6

Nycoa (Nylon Corporation of America)

Message:

NYCOA ASN 27/300 SR UV is a 30% glass fiber reinforced, UV stabilized Nylon 6 resin used for injection molding. This grade features excellent strength and stiffness, dimensional stability, and a greater service life than standard grades of glass reinforce

NYCOA ASN 27/300 SR UV is available in heat stable, custom colors, and impact modified grades. It also has excellent chemical resistance to greases, oils, and other hydrocarbons.

Typical applications include automotive pedals, power tool housing, and lawn & garden equipment parts.

General Information					
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight				
Additive	UV stabilizer				
Features	Good dimensional stability				
	Rigid, good				
	Good strength				
	Good chemical resistance				
	Hydrocarbon resistance				
	Oil resistance				
	Grease resistance				
Uses	Lawn and Garden Equipment				
	Power/other tools				
	Application in Automobile Field				
	Shell				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.35	g/cm³	ASTM D792		
Molding Shrinkage			ASTM D955		
Flow	0.30	%	ASTM D955		
Transverse flow	0.50	%	ASTM D955		
Water Absorption (24 hr)	1.2	%	ASTM D570		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	120		ASTM D785		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength ¹	150	MPa	ASTM D638		
Tensile Elongation ² (Break)	3.0	%	ASTM D638		
Flexural Modulus ³	7910	MPa	ASTM D790		
Flexural Strength ⁴	210	MPa	ASTM D790		

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (6.35 mm)	850	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load	ASTM D648		
0.45 MPa, not annealed	220	°C	ASTM D648
1.8 MPa, not annealed	210	°C	ASTM D648
Melting Temperature	222	°C	DSC
Additional Information			
The value listed as Melting Point DSC,	was tested in accordance with AST	M D789.	
NOTE			
1.	51 mm/min		
2.	51 mm/min		
3.	51 mm/min		
4.	51 mm/min		

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