

# Chemlon® 110 GH

Polyamide 66

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 110 GH is a Polyamide 66 (Nylon 66) material filled with 10% glass fiber. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of Chemlon® 110 GH are:

- Flame Rated
- Good Dimensional Stability
- Good Stiffness
- Heat Stabilizer
- High Strength

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Additive	Heat Stabilizer		
Features	Good Dimensional Stability		
	Good Stiffness		
	Heat Stabilized		
	High Strength		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow	0.50 to 0.80	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	105	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	3.0	%	
Break	3.0	%	
Flexural Modulus	3250	MPa	ASTM D790
Flexural Strength	135	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	40	J/m	ASTM D256
Thermal	Nominal Value	Unit	
Melting Temperature	257	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257

Dielectric Strength (3.00 mm)	18	kV/mm	ASTM D149
Comparative Tracking Index (CTI)	600	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.810 mm)	HB		UL 94
Oxygen Index	25	%	ASTM D2863
FMVSS Flammability	PASSED		
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	241 to 255	°C	
Middle Temperature	257 to 274	°C	
Front Temperature	263 to 282	°C	
Nozzle Temperature	263 to 280	°C	
Processing (Melt) Temp	263 to 280	°C	

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

