

Tisetilen® PE UNR FR

Polyethylene

Tisan

Message:

Tisetilen® PE UNR FR is a Polyethylene material. It is available in Africa & Middle East or Europe for injection molding. Primary attribute of Tisetilen® PE UNR FR: Flame Rated.

General Information			
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.11	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	11	g/10 min	ISO 1133
Molding Shrinkage	2.0	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	4.5	kJ/m ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	78.0 to 110	°C	ISO 75-2/Be
Melting Temperature	109	°C	
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index (3.00 mm)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Glow Wire Flammability Index (3.00 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	1.0	hr	
Rear Temperature	170 to 190	°C	
Middle Temperature	170 to 190	°C	
Front Temperature	170 to 190	°C	
Nozzle Temperature	180	°C	
Processing (Melt) Temp	100 to 110	°C	
Mold Temperature	40.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

