

RTP 800 TFE 2 UV

Acetal (POM) Copolymer

RTP Company

Message:

PTFE Lubricated - UV Stabilized

General Information			
Additive	PTFE lubricant (2%)		
	UV stabilizer		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	2.3 - 3.0	%	ASTM D955
Moisture Content	0.15	%	
Primary Additive	2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2550	MPa	ASTM D638
Tensile Strength	55.2	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	79.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	107	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14 - 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	2.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	182 - 218	°C	
Mold Temperature	79.4 - 107	°C	

Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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