

VAMPAMID HT 1526 V0

Polyphthalamide

Vamp Tech

Message:

PPA 15% glass fiber reinforced, low water absorption, good mechanicals properties, good electrical features, high chemical resistance and excellent operating temperature, UL 94 V0 at 0.8 mm, GWFI 960/1-2

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Features	Good Chemical Resistance		
	Good Electrical Properties		
	Low to No Water Absorption		
Uses	Electrical/Electronic Applications		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.40	%	
Across Flow	0.80	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8000	MPa	ASTM D638
Tensile Strength (Yield)	120	MPa	ASTM D638
Tensile Elongation (Break)	1.8	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	4.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	26	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	250	°C	ASTM D648A
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI Str	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	500	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-0		
1.60 mm	V-0		
3.20 mm	V-0		
Glow Wire Flammability Index (1.00 to 2.00 mm)	960	°C	IEC 60695-2-12

Glow Wire Ignition Temperature (1.00 to 2.00 mm)	775	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	320	°C	
Mold Temperature	130	°C	

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