

# Elastollan® S85AN

Thermoplastic Polyurethane Elastomer (Polyester)

BASF Corp. Thermoplastic Polyurethanes

## Message:

Elastollan® S85AN is specifically formulated for injection molding applications with short cycling time. It exhibits good hydrolytic stability, excellent abrasion resistance, toughness, good heat, oil, fuel, and solvent resistance. It has excellent damping characteristics and outstanding resistance to tear propagation. Elastollan® S85AN is rated UL-94 HB in vertical flame test for wall thickness of 0.95 mm. Elastollan® S85AN is supplied uncolored in diced form.

General Information			
Features	Good Abrasion Resistance		
	Good Tear Strength		
	Good Toughness		
	High Heat Resistance		
	Hydrolytically Stable		
	Solvent Resistant		
Appearance	Colorless		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.22	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	84		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	19.3	MPa	ASTM D412
Flexural Modulus (Injection Molded)	24.1	MPa	ASTM D790
Taber Abrasion Resistance	25.0	mg	ASTM D1044
Abrasion - DIN	25	mm <sup>3</sup>	DIN 53516
Softening Point - DMA	116	°C	Internal Method
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	8.96	MPa	
300% Strain	19.3	MPa	
Tensile Strength	42.1	MPa	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Tear Strength <sup>1</sup>	110	kN/m	ASTM D624
Compression Set			ASTM D395B
23°C, 22 hr	25	%	
70°C, 22 hr	35	%	

Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-31.0	°C	Internal Method
Vicat Softening Temperature	110	°C	ASTM D1525
Flammability	Nominal Value	Test Method	
Flame Rating (0.950 mm)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	100 to 110	°C	
Drying Time	2.0 to 3.0	hr	
Suggested Max Moisture	0.030	%	
Extrusion	Nominal Value	Unit	
Drying Temperature	100 to 110	°C	
Drying Time	2.0 to 3.0	hr	
Cylinder Zone 1 Temp.	160 to 200	°C	
Cylinder Zone 3 Temp.	160 to 200	°C	
Cylinder Zone 5 Temp.	160 to 200	°C	
Adapter Temperature	175 to 200	°C	
Die Temperature	175 to 205	°C	
NOTE			

1. Die C

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