Epic Epoxy S7188-02

Epoxy; Epoxide

Epic Resins

Message:

Epic S7188-02 is a fire resistant, two component, filled epoxy potting and casting system. Epic S7188-02 features a low mixed viscosity to allow for complete air release, a convenient 3:1 by volume mix ratio and very low shrinkage. Epic S7188-02 is recognized UL 94 V-0 at 5.7 mm.

General Information				
Filler / Reinforcement	Filler			
Features	Flame Retardant			
	Low Shrinkage			
	Low Viscosity			
Uses	Electrical/Electronic Applications			
	Electronic Insulation			
Processing Method	Casting			
	Encapsulating			
	Potting			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.42 to 1.48	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D, 25°C)	80 to 85		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Glass Transition Temperature	38.0 to 42.0	°C	ASTM E1356	
CLTE - Flow	7.0E-5 to 7.5E-5	cm/cm/°C	ASTM D696	
Electrical	Nominal Value	Unit	Test Method	
Volume Resistivity	1.0E+15 to 1.5E+15	ohms·cm	ASTM D257	
Dielectric Strength (2.54 mm)	18 to 20	kV/mm	ASTM D149	
Dielectric Constant (100 kHz)	3.20 to 3.60		ASTM D2520	
Dissipation Factor (100 kHz)	0.010 to 0.020		ASTM D150	
Thermoset	Nominal Value	Unit	Test Method	
Thermoset Components				
	Mix Ratio by Volume: 3.0			
	Mix Ratio by Weight: 5.0			

Part B	Mix Ratio by Weight: 1.0	Mix Ratio by Weight: 1.0		
Pot Life ¹ (25°C)	45 to 60	min		
Thermoset Mix Viscosity (25°C)	3000 to 4700	сР	ASTM D2393	
NOTE				
1.	200 Gram Mass			

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