

Estane® 2103-55D TPU

Thermoplastic Polyurethane Elastomer (Polyether)

Lubrizol Advanced Materials, Inc.

Message:

2103-55D is a thermoplastic polyurethane elastomer.

Feature: Load bearing capacity

General Information			
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.15	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (224°C/2.16 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.50 - 0.90	%	ASTM D955
Transverse flow	0.60 - 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	96		ASTM D2240
Shaw D	55		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus (3.20 mm)	172	MPa	ASTM D790
Taber Abrasion Resistance (1000 g, H-22 Wheel)	80.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
50% strain, 3.20mm	13.4	MPa	ASTM D412
100% strain, 3.20mm	16.5	MPa	ASTM D412
300% strain, 3.20mm	31.7	MPa	ASTM D412
Tensile Strength (Break, 3.20 mm)	44.1	MPa	ASTM D412
Tensile Elongation (Break, 3.20 mm)	430	%	ASTM D412
Tensile Elongation at Break (3.20 mm)	30	%	ASTM D412
Tear Strength ¹ (3.20 mm)	158	kN/m	ASTM D624
Compression Set			ASTM D395B
25°C, 22 hr	25	%	ASTM D395B
70°C, 22 hr	30	%	ASTM D395B
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	104	°C	ASTM D1525 ²
CLTE - Flow	1.3E-4	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	

Drying Temperature	88.0 - 104	°C
Processing (Melt) Temp	210 - 227	°C
Mold Temperature	16.0 - 60.0	°C

Injection instructions

Air Dew Point: <-40°C

NOTE

1. C mould
2. 标准 B (120°C/h), 压力1 (10N)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

