

Nylfor® A2 GFCF/30 NERO

Polyamide 66

SO.F.TER. SPA

Message:

polyamide 66, standard viscosity, injection moulding grade, 30% glass fiber and carbonfiber reinforced

General Information			
Filler / Reinforcement	Glass\Carbon Fiber,30% Filler by Weight		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Molding Shrinkage	0.45	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	6.0	%	
Equilibrium, 23°C, 50% RH	2.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15000	MPa	ASTM D638
Tensile Strength (Break)	190	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	11500	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.5	kJ/m ²	ISO 179/1eA
Notched Izod Impact (23°C)	90	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	250	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Rear Temperature	270	°C	
Middle Temperature	285	°C	
Front Temperature	300	°C	
Mold Temperature	80.0 to 90.0	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

