

LNP™ LUBRICOMP™ UFL36S compound

Polyphthalamide

SABIC Innovative Plastics Asia Pacific

Message:

LNP LUBRICOMP* UFL36S is a compound based on Polyphthalamide resin containing Glass Fiber, PTFE. Added features of this material include: Heat Stabilized.

Also known as: LNP* LUBRICOMP* Compound BGU

Product reorder name: UFL36S

General Information			
Filler / Reinforcement	Glass Fiber		
Additive	Heat Stabilizer		
	PTFE Lubricant		
Features	Heat Stabilized		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.55	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.20	%	ASTM D955
Across Flow : 24 hr	0.80	%	ASTM D955
Across Flow : 24 hr	0.82	%	ISO 294-4
Flow : 24 hr	0.17	%	ISO 294-4
Water Absorption (24 hr, 50% RH)	0.33	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	12400	MPa	ASTM D638
--	9890	MPa	ISO 527-2/1
Tensile Strength			
Break	197	MPa	ASTM D638
Break	196	MPa	ISO 527-2
Tensile Elongation (Break)	2.5	%	ASTM D638, ISO 527-2
Flexural Modulus			
--	10800	MPa	ASTM D790
--	11200	MPa	ISO 178
Flexural Strength			
--	281	MPa	ASTM D790
--	286	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified

vs. Itself - Dynamic	0.46		
vs. Itself - Static	0.49		
Wear Factor - Washer	6.00	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	120	J/m	ASTM D256
23°C ²	12	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	1000	J/m	ASTM D4812
23°C ³	70	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	7.00	J	ASTM D3763
--	3.00	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 3.20 mm	260	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁴	255	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15	%	
Rear Temperature	310 to 321	°C	
Middle Temperature	316 to 327	°C	
Front Temperature	327 to 338	°C	
Processing (Melt) Temp	316 to 332	°C	
Mold Temperature	149 to 171	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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