

# Clearflex® H&T; FGH 196

Linear Low Density Polyethylene

Versalis S.p.A.

## Message:

Clearflex H&T FGH 196 is a hexene copolymer linear low density polyethylene (C6-LLDPE), with antioxidants and processing aid, suitable for blown film extrusion.

Films obtained from Clearflex H&T FGH 196 show excellent optical properties, a wide sealing window, both hot tack and heat seal, together with a low sealing initiation temperature (S.I.T.) and outstanding impact, puncture and Elmendorf tear resistance.

### Main Application

Clearflex H&T FGH 196, for its overall characteristics, is the right choice for all applications, like silage stretch film, low thickness high clarity packaging film, requiring a superior mechanical strength. Moreover, the excellent sealability behaviour makes it ideal for lamination film production.

General Information			
Additive	Antioxidant		
	Processing Aid		
Features	Antioxidant		
	Broad Seal Range		
	Copolymer		
	Food Contact Acceptable		
	Good Heat Seal		
	Good Tear Strength		
	Hexene Comonomer		
	High Impact Resistance		
	High Strength		
	Low Density		
	Low Temperature Heat Sealability		
	Opticals		
	Puncture Resistant		
Uses	Film		
	Laminates		
	Packaging		
	Stretch Wrap		
Agency Ratings	EU Food Contact, Unspecified Rating		
Forms	Pellets		
Processing Method	Blown Film		
Physical	Nominal Value	Unit	Test Method
Density	0.916	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.90	g/10 min	ISO 1133

Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Dynamic, Blown Film)	> 0.50		ISO 8295
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	μm	
Film Thickness - Recommended / Available	10 to 50μm		
Tensile Modulus			ISO 527-3
1% Secant, MD : 25 μm, Blown Film	170	MPa	
1% Secant, TD : 25 μm, Blown Film	200	MPa	
Tensile Stress			ISO 527-3
MD : Yield, 25 μm, Blown Film	8.00	MPa	
TD : Yield, 25 μm, Blown Film	9.00	MPa	
MD : Break, 25 μm, Blown Film	40.0	MPa	
TD : Break, 25 μm, Blown Film	35.0	MPa	
Tensile Elongation			ISO 527-3
MD : Break, 25 μm, Blown Film	500	%	
TD : Break, 25 μm, Blown Film	700	%	
Dart Drop Impact <sup>1</sup> (25 μm, Blown Film)	390	g	ISO 7765-1
Elmendorf Tear Strength <sup>2</sup>			ISO 6383-2
MD : 25.0 μm	160.0	kN/m	
TD : 25.0 μm	260.0	kN/m	
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -70.0	°C	ASTM D746
Vicat Softening Temperature	95.0	°C	ISO 306/A
Melting Temperature	123	°C	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 25.0 μm, Blown Film)	70		ASTM D2457
Haze (25.0 μm, Blown Film)	7.0	%	ISO 14782
Extrusion	Nominal Value	Unit	
Melt Temperature	190 to 230	°C	
NOTE			
1.	F50		
2.	Blown Film		

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