

XYRON™ X603V

Polyphenylene Ether + PS
Asahi Kasei Chemicals Corporation

Message:

Modified PPE
30% Filler reinforced Flame retardant V-1
Heat Resistance High, Stiffness High, Warpage Ultra-Low

General Information			
UL YellowCard	E82268-250948		
Filler / Reinforcement	Filler,30% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	High Heat Resistance		
	High Stiffness		
	Low Warpage		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm³	ISO 1183
Molding Shrinkage ¹ (2.00 mm)	0.25 to 0.45	%	Internal Method
Water Absorption (23°C, 24 hr)	0.060	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	68.0	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2
Flexural Modulus (23°C)	6100	MPa	ISO 178
Flexural Stress (23°C)	125	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ² (23°C)	4.0	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed	130	°C	ASTM D648
1.8 MPa, Unannealed	128	°C	ISO 75-2/A
CLTE - Flow (-30 to 65°C)	4.0E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+16	ohms·cm	IEC 60093
Dielectric Constant			IEC 60250
100 Hz	3.30		
1 MHz	3.20		
Dissipation Factor			IEC 60250

100 Hz	5.0E-3		
1 MHz	8.0E-3		
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	V-1		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	270 to 310	°C	
Mold Temperature	70.0 to 100	°C	
NOTE			
1.	150x150x2 mm		
2.	4 mm		

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