

Pibiflex® E6060 NATURALE

Thermoplastic Copolyester Elastomer

SO.F.TER. SPA

Message:

Extrusion TPC grade, high flexural modulus

General Information			
Features	General Purpose		
	High Stiffness		
Uses	General Purpose		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Water Absorption (23°C, 24 hr)	0.23	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	35.0	MPa	ASTM D638
Tensile Elongation (Break)	500	%	ASTM D638
Flexural Modulus	430	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	95.0	°C	ASTM D648
Vicat Softening Temperature	150	°C	ASTM D1525 ¹
Peak Melting Temperature	218	°C	ASTM D3417
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	21	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0	hr	
Rear Temperature	220	°C	
Middle Temperature	240	°C	
Front Temperature	250	°C	
Mold Temperature	50.0 to 70.0	°C	
NOTE			

1. Rate B (120°C/h), Loading 1 (10 N)

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

