Pearlthane® D16N98UV

Thermoplastic Polyurethane Elastomer (Polyether)

Lubrizol Advanced Materials, Inc.

Message:

Pearlthane® D16N98UV is a polyether-based TPU, supplied in form of transparent, colourless pellets, combining high hardness with excellent mechanical properties and good hydrolysis and microbial resistance. Pearlthane® D16N98UV is especially designed for extrusion processes.

Pearlthane® D16N98UV is especially designed for extrusion of tubes (e.g. pneumatic tubing) and profiles where excellent mechanical properties at low temperature, hydrolysis and microbe resistance are required.

General Information					
Additive	UV stabilizer				
Features	Antimicrobial				
	Low temperature resistance				
	Hydrolysis resistance				
	High hardness				
	UV absorption				
Uses	Engineering accessories				
	Pipe fittings				
	Profile				
Appearance	Translucent				
	Colorless				
	30.0.035				
Forms	Particle				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity					
1	1.10	g/cm³	ASTM D792		
20°C	1.10	g/cm³	ISO 2781		
Moisture Content		%	Internal method		
Abrasion Loss	30.0	mm³	ISO 4649		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness			ASTM D2240, ISO 868		
Shaw A	95		ASTM D2240, ISO 868		
Shaw D	48		ASTM D2240, ISO 868		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress			ASTM D412, ISO 527		
100% strain	12.0	MPa	ASTM D412, ISO 527		
300% strain	24.0	MPa	ASTM D412, ISO 527		
Tensile Strength (Yield)	31.0	MPa	ASTM D412, ISO 527		

Tensile Elongation (Break)	380	%	ASTM D412, ISO 527		
Tear Strength					
2	140	kN/m	ASTM D624		
3	140	kN/m	ISO 34-1		
Thermal	Nominal Value	Unit	Test Method		
Glass Transition Temperature ⁴	-48.0	°C	ISO 11357-2		
Melting Temperature ⁵	188 - 198	°C	Internal method		
Extrusion	Nominal Value	Unit			
Drying Temperature	100 - 110	°C			
Drying Time	2.0	hr			
Cylinder Zone 1 Temp.	195 - 210	°C			
Cylinder Zone 2 Temp.	205 - 215	°C			
Cylinder Zone 3 Temp.	215 - 225	°C			
Cylinder Zone 4 Temp.	210 - 220	°C			
Die Temperature	195 - 210	°C			
Extrusion instructions					
Type: 30/25d (l/d = 25:1), Cooling: Air,	Screw: 3:1, Speed: 50 rpm, Thickness Die	: 0,2 mm, Pre-heating: 1h @ 10	00 °C (212 °F).		
NOTE					
1.	@ 20°C				
2.	C mould				
3.	Method B				
4.	10°C/min				
	Temperature at which MFI = 10				
5.	g/10 min @ 21.6 kg				

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