

POLYpropen PPC 15000

Polypropylene Copolymer

Polykemi AB

Message:

PP copolymer

General Information			
Physical	Nominal Value	Unit	Test Method
Density	0.910	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.5 to 1.8	%	
Flow	1.5 to 1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	28.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Flexural Modulus (23°C)	1300	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	3.0	kJ/m ²	
23°C	7.0	kJ/m ²	
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	90.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	53.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	151	°C	ISO 306/A50
--	68.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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