

Nypol® PA B3 G20 PRTA011 NT307

Polyamide 6
Petropol Industry and Trade of Polymers LTDA

Message:
Polyamide 6 in black color reinforced with 20% of fiberglass, good set of thermal properties, electrical and mechanical. Ideal for injection molding.

General Information				
Filler / Reinforcement		Glass Fiber,20% Filler by Weight		
Appearance		Black		
Processing Method		Injection Molding		
Resin ID (ISO 1043)		>PA 6 GF20<		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.25 to 1.27	--	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.40 to 0.60	--	%	ASTM D955
Water Absorption (Equilibrium)	1.0	--	%	ASTM D570
Ash Content	18 to 22	--	%	ASTM D2584
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Strength	120	80.0	MPa	ASTM D638
Tensile Elongation (Break)	4.0	6.0	%	ASTM D638
Flexural Modulus	6050	3600	MPa	ASTM D790
Flexural Strength	195	110	MPa	ASTM D790
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact	90	160	J/m	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	180	--	°C	ASTM D648
Melting Temperature	210 to 225	--	°C	ASTM D2117
Injection	Dry	Unit		
Drying Temperature	90.0	°C		
Drying Time	2.0	hr		
Suggested Max Moisture	0.020	%		
Processing (Melt) Temp	220 to 240	°C		
Mold Temperature	40.0 to 80.0	°C		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

