TEDUR® L 9222-1

Polyphenylene Sulfide

ALBIS PLASTIC GmbH

Message:

TEDUR® L 9222-1 is a Polyphenylene Sulfide (PPS) product filled with 65% glass\mineral. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of TEDUR® L 9222-1 include automotive and engineering/industrial parts. Characteristics include: Flame Rated REACH Compliant RoHS Compliant Chemical Resistant High Stiffness

General Information			
Filler / Reinforcement	Glass\Mineral,65% Filler by Weight		
Features	High Stiffness		
	Hydrolysis Resistant		
	Oil Resistant		
Uses	Automotive Applications		
	Machine/Mechanical Parts		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.96	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	22000	MPa	ISO 527-2
Tensile Stress	145	MPa	ISO 527-2
Tensile Strain (Break)	1.0	%	ISO 527-2
Flexural Modulus	21000	MPa	ISO 178
Flexural Stress	245	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	25	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	260	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94

1.50 mm	V-0	
3.00 mm	V-0	
Injection	Nominal Value	Unit
Drying Temperature - Desiccant Dryer	130 to 140	°C
Drying Time - Desiccant Dryer	2.0 to 4.0	hr
Processing (Melt) Temp	320 to 340	°C
Mold Temperature	> 140	°C

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Recommended distributors for this material

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