

Hylac® GP74G30

Acrylonitrile Butadiene Styrene

Ravago Manufacturing Americas, LLC

Message:

ABS, 30% Glass Filled

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	1.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.10 to 0.20	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	65.0	MPa	ISO 527-2
Tensile Strain (Break)	1.0	%	ISO 527-2
Flexural Modulus	7590	MPa	ISO 178
Flexural Stress	114	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	4.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	109	°C	ISO 75-2/A

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