Lifoflex® UVX 56.01 B038-3

Thermoplastic Elastomer

ELASTO

Message:

There are many advantages in using polyamide (PA) in an application, including high temperature resistance, a very high strength, a matt surface and excellent stiffness and impact resistance. When combined with Lifoflex PA bonding grades, you get the properties of both materials in one product. These special TPE grades offer excellent bonding to PA6, PA66, PA12 in two component applications. Giving you the advantage of soft-touch qualities without the need for separate primer or adhesive. A high bonding strength is also possible to glass fibre reinforced polyamide materials (up to 40% glass fibre).

The outstanding properties of these TPE compounds, such as high service temperature range, high oil resistance, soft touch surface and high flexibility, open up the design possibilities in a wide variety of applications.

The Lifoflex PA bonding grades are very easy to process via injection moulding. The wide processing window results in a lower rate of defective parts and faster cycle times.

General Information				
Features	Bondability			
	Fast Molding Cycle			
	Good Chemical Resistance			
	Good Flexibility			
	Good Impact Resistance			
	Good Processability			
	Good Stiffness			
	High Heat Resistance			
	High Strength			
	Oil Resistant			
Uses	Automotive Applications			
	Engineering Parts			
	Flexible Grips			
	Gaskets			
	Housings			
	Power/Other Tools			
	Seals			
	Wheels			
Agency Ratings	EU 2003/11/EC			
RoHS Compliance	RoHS Compliant			
Processing Method	Coextrusion			
	Injection Molding			

Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	4.0	g/10 min	ISO 1133

Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	56		DIN 53505
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress - Flow (Yield)	5.10	МРа	DIN 53504
Tensile Elongation - Flow (Break)	530	%	DIN 53504
Compression Set			ISO 815
23°C, 22 hr	12	%	
70°C, 22 hr	32	%	
110°C, 24 hr	56	%	
Additional Information	Nominal Value	Unit	
Oil Absorption ¹ (70°C)	15	%	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	240 to 260	°C	
Mold Temperature	20.0 to 60.0	°C	
NOTE			

72 hr, Motor Oil 5W-30 fully

synthetic

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