

Lupolen 3220 F

Low Density Polyethylene

LyondellBasell Industries

Message:

Lupolen 3220 F is a non-additivated, low density polyethylene with high rigidity. It is delivered in pellet form.

Foodlaw compliance information about this product can be found in separate product documentation.

This product is not intended for use in medical and pharmaceutical applications.

General Information			
Features	Rigidity, high		
	Rigidity, high		
	Optical		
	Workability, good		
	Good heat sealability		
Uses	Films		
	Blow molding applications		
	Bags		
	Food packaging		
	Shrinkable film		
Processing Method	Blow film		
	Extrusion blow molding		
Physical	Nominal Value	Unit	Test Method
Density	0.930	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.90	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	430	MPa	ISO 527-2
Tensile Stress (Yield)	14.0	MPa	ISO 527-2
Coefficient of Friction (Blown Film)	> 0.70		ISO 8295
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	50	µm	
Film Thickness - Recommended / Available	1-3.1 mil (25-80 µ)		
Tensile Strength			ISO 527-3
MD: 50 µm, blown film	28.0	MPa	ISO 527-3
TD: 50 µm, blown film	24.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: Broken, 50 µm, blown film	420	%	ISO 527-3
TD: Broken, 50 µm, blown film	600	%	ISO 527-3

Dart Drop Impact (50 µm, Blown Film)	120	g	ASTM D1709
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	105	°C	ISO 306/A50
Melting Temperature (DSC)	117	°C	ISO 3146
Optical	Nominal Value	Unit	Test Method
Gloss			ASTM D2457
20, 50.0 µm, blown film	> 85		ASTM D2457
60, 50.0 µm, blown film	> 115		ASTM D2457
Haze (50.0 µm, Blown Film)	< 6.5	%	ASTM D1003
Additional Information	Nominal Value	Unit	Test Method
Failure Energy (50.0 µm)	40.0	J/cm	DIN 53373
Film properties tested using 50 µm thickness blown film extruded at a melt temperature of 180°C and a blow-up ratio of 1:2.5.			
Extrusion	Nominal Value	Unit	
Melt Temperature	170 - 220	°C	

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