

# HiFill® PA6 0325

Polyamide 6

Techmer Engineered Solutions

## Message:

HiFill® PA6 0325 is a Polyamide 6 (Nylon 6) product filled with filler. It can be processed by injection molding and is available in North America.

General Information			
Filler / Reinforcement	Filler		
Features	High Specific Gravity		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	3.24	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	56.5	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	8140	MPa	ASTM D790
Flexural Strength	88.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	152	°C	ASTM D648
Additional Information	Nominal Value		
TPCI #	6066102		

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## Recommended distributors for this material

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