

Badamid® B70

Polyamide 6

Bada AG

Message:

Low viscosity standard injection moulding grade for thin walled applications

General Information				
Features	Low Viscosity			
Uses	Thin-walled Parts			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Dry	Conditioned	Unit	Test Method
Density	1.13	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	9.5	--	%	
Equilibrium, 23°C, 50% RH	3.0	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	3100	1300	MPa	ISO 527-2/1
Tensile Stress ¹ (Yield, 23°C)	85.0	45.0	MPa	ISO 527-2/50
Tensile Strain ² (Yield, 23°C)	4.5	20	%	ISO 527-2/50
Nominal Tensile Strain at Break ³ (23°C)	15	> 50	%	ISO 527-2/50
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength ⁴				ISO 179/1eA
-30°C	7.0	8.0	kJ/m ²	
23°C	8.0	60	kJ/m ²	
Charpy Unnotched Impact Strength ⁵				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Notched Izod Impact Strength ⁶				ISO 180/1A
-30°C	5.0	--	kJ/m ²	
23°C	7.0 kJ/m ²	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature ⁷				
0.45 MPa, Unannealed	175	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	--	°C	ISO 75-2/A

Melting Temperature (DSC) 8	222	--	°C	ISO 3146
CLTE - Flow ⁹ (4.00 mm)	8.5E-5	--	cm/cm/°C	DIN 53752
Maximum Service Temperature				IEC 216
20000 hrs	70	--	°C	
some hours	170	--	°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity ¹⁰	1.0E+13	1.0E+10	ohms	IEC 60093
Volume Resistivity ¹¹	1.0E+15	1.0E+12	ohms·cm	IEC 60093
Electric Strength ¹²	100	60	kV/mm	IEC 60243-1
Relative Permittivity ¹³ (1 MHz)	3.40	7.00		IEC 60250
Dissipation Factor ¹⁴ (1 MHz)	0.023	0.30		IEC 60250
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.800 mm ¹⁵	V-2	--		
1.60 mm ¹⁶	V-2	--		
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	2.0 to 4.0		hr	
Processing (Melt) Temp	240 to 260		°C	
Mold Temperature	60.0 to 80.0		°C	
NOTE				
1.	Test Specimen according to ISO 3167, Type A			
2.	Test Specimen according to ISO 3167, Type A			
3.	Test Specimen according to ISO 3167, Type A			
4.	80x10x4 mm			
5.	80x10x4 mm			
6.	80x10x4 mm			
7.	110x10x4mm			
8.	10 K/min, Compound for moulding			
9.	>=10x10x4 mm			
10.	80x80x1 mm			
11.	80x80x1 mm			
12.	80x80x1 mm			
13.	80x80x1 mm			
14.	80x80x1 mm			

15.	125x13x0.8 mm
16.	125x13x1.6 mm

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