

Boda BDT2461I

Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

Message:

BDT2461I is a low viscosity curative incorporated fluoroelastomer terpolymer.

This grade is well suited for application where good flowability and superior fluid resistance than copolymers are required. BDT2461I can be compounded to meet the major fluoroelastomer specifications.

BDT2461I can be used for injection and transfer molding, and extrusion of O-rings and gaskets. It can be mixed using typical fluoroelastomer compounding ingredients. Mixing can be accomplished with two-roll mills or internal mixers. Finished goods can be produced by a variety of rubber processing methods.

General Information			
Features	Low viscosity Good liquidity Terpolymer		
Uses	Washer Composite		
Appearance	White		
Processing Method	Composite Extrusion Resin transfer molding Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.86	g/cm ³	
Mooney Viscosity (ML 1+10, 121°C)	26	MU	
Fluorine Content	68	%	
Solubility	LMW Ketones and esters		
MH ¹ (177°C)	2.27	N·m	
ML ² (177°C)	0.200	N·m	
t ₉₀ ³ (177°C)	2.6	min	
ts ₂ ⁴ (177°C)	55.0	sec	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ⁵ (Shore A)	79		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ⁶ (Yield)	12.0	MPa	ASTM D412
Tensile Elongation ⁷ (Break)	230	%	ASTM D412
Compression Set (200°C, 70 hr)	26	%	ASTM D395B
Additional Information			

Test Compound:
Polymer: 100
MT Black (N990): 30 phr
MgO: 3 phr
Ca(OH)₂: 6 phr
Curing Condition:
Press: 10 min at 170°C
Oven: 24 hr at 230°C

NOTE	
1.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
2.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
3.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
4.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
5.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
6.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
7.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C

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