

Sindustris ABS LAF471

Acrylonitrile Butadiene Styrene

Sincerity Australia Pty Ltd.

Message:

TBBA-free Flame Retardant

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
Uses	Electrical Housing		
	Electrical/Electronic Applications		
	Housings		
	Television Housings		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	26	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.70	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	98		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹ (3.20 mm)	2060	MPa	ASTM D638
Tensile Strength ² (Yield, 3.20 mm)	36.3	MPa	ASTM D638
Tensile Elongation ³			ASTM D638
Yield, 3.20 mm	5.0	%	
Break, 3.20 mm	20	%	
Flexural Modulus ⁴ (6.40 mm)	2260	MPa	ASTM D790
Flexural Strength ⁵ (6.40 mm)	60.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm	69	J/m	
-30°C, 6.40 mm	59	J/m	
23°C, 3.20 mm	180	J/m	
23°C, 6.40 mm	150	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	92.0	°C	

1.8 MPa, Unannealed, 6.40 mm	85.0	°C	
Vicat Softening Temperature	91.0	°C	ASTM D1525 ⁶
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746

Flammability	Nominal Value	Test Method
Flame Rating		UL 94

1.50 mm	V-0
	V-0

2.00 mm	5VA
	V-0

3.00 mm	5VA
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Injection	Nominal Value	Unit
Drying Temperature	70.0 to 80.0	°C
Drying Time	2.0 to 4.0	hr
Suggested Max Moisture	0.010	%
Rear Temperature	170 to 190	°C
Middle Temperature	180 to 200	°C
Front Temperature	190 to 210	°C
Nozzle Temperature	200 to 230	°C
Processing (Melt) Temp	200 to 230	°C
Mold Temperature	40.0 to 60.0	°C
Back Pressure	0.490 to 0.981	MPa
Screw Speed	30 to 60	rpm

NOTE	
1.	1.0 mm/min
2.	50 mm/min
3.	50 mm/min
4.	15 mm/min
5.	15 mm/min
6.	Rate A (50°C/h), Loading 2 (50 N)

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