SABIC® PP 527K

Polypropylene Homopolymer

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PP 527K is a leading grade typically used for products in thermoforming. Tailoring of the polymer architecture combined with effective nucleation resulted in a good balance of very high stiffness combined with excellent transparency. Its high crystallisation temperature is ideally suited for further line speed improvements. Moreover it is formulated with a combined processing and antistatic additive package. Application:

SABIC® PP 527K is typically used in packaging for Fruit, Vegetables, Meat, Fish, Poultry and Ambient Food packaging. This product is not intended for and must not be used in any pharmaceutical/medical applications.

General Information				
UL YellowCard	E111275-306884			
Additive	Antistatic			
	Nucleating Agent			
	Processing Aid			
Features	Antistatic			
	Good Processability			
	High Clarity			
	High Isotactic			
	High Stiffness			
	Homopolymer			
	Nucleated			
	Wide Molecular Weight Distribution			
Uses	Food Packaging			
	Thermoforming Applications			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Thermoforming			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.905	g/cm³	ASTM D792, ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	3.0	g/10 min	ASTM D1238, ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus				
1% Secant ¹	2300	MPa	ASTM D638	
	2200	MPa	ISO 527-2/1A/1	
Tensile Strength				
Yield ²	40.0	MPa	ASTM D638	

Yield	40.0	MPa	ISO 527-2/1A/50	
Tensile Elongation				
Yield ³	6.0	%	ASTM D638	
Yield	6.0	%	ISO 527-2/1A/50	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength (23°C)	4.5	kJ/m²	ISO 179/1eA	
Notched Izod Impact				
23°C	30	J/m	ASTM D256A	
23°C	3.0	kJ/m²	ISO 180/1A	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load				
0.45 MPa, Unannealed	120	°C	ASTM D648	
0.45 MPa, Unannealed ⁴	115	°C	ISO 75-2/Bf	
1.8 MPa, Unannealed	70.0	°C	ASTM D648	
1.8 MPa, Unannealed ⁵	65.0	°C	ISO 75-2/Af	
Vicat Softening Temperature				
	155	°C	ASTM D1525, ISO 306/A120 6 ⁶	
	100	°C	ASTM D1525, ISO 306/B120 7 ⁷	
NOTE				
1.	1.0 mm/min			
2.	50 mm/min			
3.	50 mm/min			
4.	testbar 80*10*4mm			
5.	testbar 80*10*4mm			
6.	Rate B (120°C/h), Loading 1 (10 N)			
7.	Rate B (120°C/h), Loading 2 (50 N)			

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