

RTP 284 C TFE 15

Polyamide 11

RTP Company

Message:

Carbon Fiber - PTFE Lubricated - 58% Renewable Resource Content*

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 25% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Updatable resources		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.20	%	
Primary Additive	25	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	14100	MPa	ASTM D638
Tensile Strength	145	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 - 4.0	%	ASTM D638
Flexural Modulus	11400	MPa	ASTM D790
Flexural Strength	214	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	200	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	204	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	0.10 - 1.0	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	224 - 288	°C	

Mold Temperature	37.8 - 65.6	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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