

PENTAMID A GV50 H Rot 3020/1

Polyamide 66

PENTAC Polymer GmbH

Message:

Normal viscosity, heat stabilised polyamide 66, 50% glass fiber reinforced, special coloration

General Information				
Filler / Reinforcement		Glass fiber reinforced material, 50% filler by weight		
Additive		heat stabilizer		
Features		Rigid, good		
		Thermal Stability		
Uses		Handle		
Agency Ratings		EC 1907/2006 (REACH)		
Appearance		Red		
Forms		Particle		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.56	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Vertical flow direction	0.40	--	%	ISO 294-4
Flow direction	0.30	--	%	ISO 294-4
Water Absorption				ISO 62
Saturated, 23°C	3.9	--	%	ISO 62
Equilibrium, 23°C, 50% RH	1.1	--	%	ISO 62
Viscosity Number	140	--	cm ³ /g	ISO 307
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 961/30)	260	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	15000	12500	MPa	ISO 527-2/1
Tensile Stress (Break)	200	135	MPa	ISO 527-2
Tensile Strain (Break)	2.3	3.2	%	ISO 527-2
Flexural Modulus	14000	--	MPa	ISO 178
Flexural Stress	340	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	15	18	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	90	100	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method

Heat Deflection Temperature				
0.45 MPa, not annealed	255	--	°C	ISO 75-2/B
1.8 MPa, not annealed	250	--	°C	ISO 75-2/A
Melting Temperature (DSC)	260	--	°C	ISO 3146
Electrical	Dry	Conditioned	Unit	Test Method
Dielectric Strength (1.00 mm)	32	--	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.60	--		IEC 60250
Comparative Tracking Index	450	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (3.20 mm)	HB	--		UL 94
Additional Information				

干燥
ISO Description: PA66, MHRC, 14-150 N, GF50The value listed as Melting Point, ISO 3146, was tested in accordance with ISO 11357.

调节后的
ISO Description: PA66, MHRC, 14-150 N, GF50

Injection	Dry	Unit
Drying Temperature	80.0	°C
Drying Time	3.0	hr
Suggested Max Moisture	0.070	%
Suggested Max Regrind	20	%
Rear Temperature	275 - 300	°C
Middle Temperature	290 - 305	°C
Front Temperature	290 - 300	°C
Processing (Melt) Temp	295	°C
Mold Temperature	80.0	°C
Injection Pressure	90.0	MPa
Holding Pressure	54.0	MPa
Screw L/D Ratio	20.0:1.0	
Screw Compression Ratio	2.2:1.0 to 2.8:1.0	

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