

NOVADURAN® 5010GN6-15M8X

Polybutylene Terephthalate

Mitsubishi Engineering-Plastics Corp

Message:

NOVADURAN® 5010GN6-15M8X is a Polybutylene Terephthalate (PBT) material filled with 15% glass fiber. It is available in Asia Pacific, Europe, or North America for injection molding.

Important attributes of NOVADURAN® 5010GN6-15M8X are:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E53664-100051252		
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Low to No Outgassing		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.57	g/cm ³	ISO 1183
Molding Shrinkage			
Across Flow : 2.00 mm	1.6	%	
Flow : 2.00 mm	0.70	%	
Water Absorption (Saturation, 23°C)	0.070	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6800	MPa	ISO 527-2
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress	165	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	30	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	216	°C	ISO 75-2/B
1.8 MPa, Unannealed	198	°C	ISO 75-2/A
Melting Temperature	224	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : -30 to 50°C	3.0E-5	cm/cm/°C	

Flow : -30 to 120°C	4.0E-5	cm/cm/°C	
Flow : 50 to 120°C	4.0E-5	cm/cm/°C	
Transverse : -30 to 50°C	9.0E-5	cm/cm/°C	
Transverse : -30 to 120°C	1.2E-4	cm/cm/°C	
Transverse : 50 to 120°C	1.5E-4	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	4.0E+16	ohms	IEC 60093
Volume Resistivity	3.0E+16	ohms·cm	IEC 60093
Electric Strength (1.00 mm)	23	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	3.70		IEC 60250
Dissipation Factor (1 MHz)	0.017		IEC 60250
Comparative Tracking Index (CTI)	PLC 2		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.300 mm, NC/BK	V-0		
0.750 mm, All	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	5.0 to 8.0	hr	
Rear Temperature	235	°C	
Middle Temperature	240	°C	
Front Temperature	255	°C	
Nozzle Temperature	250	°C	
Mold Temperature	80.0 to 100	°C	
Injection Pressure	20.0 to 150	MPa	
Screw Speed	80 to 120	rpm	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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