

Grilon® TSM-30/2

Polyamide 66/6 Copolymer

EMS-GRIVORY

Message:

Grilon® TSM-30/2 is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 30% mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® TSM-30/2 are:

- Flame Rated
- RoHS Compliant
- Typical application of Grilon® TSM-30/2: Automotive

General Information				
Filler / Reinforcement		Mineral,30% Filler by Weight		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.37	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.1	--	%	
Flow	0.70	--	%	
Water Absorption				ISO 62
Saturation, 23°C	6.5	--	%	
Equilibrium, 23°C, 50% RH	2.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	190	90.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	6000	2600	MPa	ISO 527-2
Tensile Stress (Break)	85.0	50.0	MPa	ISO 527-2
Tensile Strain				ISO 527-2
Yield	4.0	11	%	
Break	7.0	25	%	
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.0	4.5	kJ/m ²	
23°C	4.5	7.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	70	70	kJ/m ²	
23°C	70	--	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method

Heat Deflection Temperature				
1.8 MPa, Unannealed	90.0	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	60.0	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	100 to 120	--	°C	
-- ²	220	--	°C	
Melting Temperature ³	260	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	8.0E-5	--	cm/cm/°C	
Transverse	8.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+12	ohms·cm	IEC 60093
Electric Strength	25	21	kV/mm	IEC 60243-1
Comparative Tracking Index	--	500	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA66+PA6, MHR, 14-060N, MD30			ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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