

RTP 300 HF L

Polycarbonate

RTP Company

Message:

High Flow - Lubricated

General Information			
Additive	Lubricant		
Features	High liquidity		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 1.0	%	ASTM D955
Moisture Content	0.020	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength	62.1	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	86.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	830	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	127	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	82.2 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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