THERMOLAST® K TP7LDZ (Series: UV/LD/b)

Thermoplastic Elastomer

KRAIBURG TPE

Message:

The UV/LD/b Series is your material solution for applications requiring high UV resistance. It is particularly appropriate for automotive exterior. Typical applications Cowls gaskets Roof rims Water deflectors Window encapsulations Material advantages Excellent heat resistance Excellent mechanical properties Perfect adhesion to PP Perfect surface finish Tested according PV3930 for outdoor use

| General Information | | | | | |
|---|--|-------|-------------|--|--|
| Features | Good Adhesion | | | | |
| | Good UV Resistance High Heat Resistance | | | | |
| | | | | | |
| | | | | | |
| Uses | Automotive Exterior Parts | | | | |
| | Gaskets | | | | |
| Anno-100 | Black | | | | |
| Appearance | | | | | |
| Processing Method | Extrusion | | | | |
| | Injection Molding | | | | |
| Physical | Nominal Value | Unit | Test Method | | |
| Density | 0.970 | g/cm³ | ISO 1183 | | |
| Hardness | Nominal Value | Unit | Test Method | | |
| Shore Hardness (Shore A) | 71 | | ISO 7619 | | |
| Elastomers | Nominal Value | Unit | Test Method | | |
| Tensile Stress ¹ (Yield) | 10.5 | MPa | ISO 37 | | |
| Tensile Elongation ² (Break) | 750 | % | ISO 37 | | |
| Tear Strength ³ | 22 | kN/m | ISO 34-1 | | |
| Compression Set ⁴ | | | ISO 815 | | |
| 23°C, 72 hr | 30 | % | | | |
| 70°C, 24 hr | 44 | % | | | |
| 100°C, 24 hr | 58 | % | | | |
| Extrusion | Nominal Value | Unit | | | |
| Drying Temperature | 60.0 to 80.0 | °C | | | |

| Drying Time | 2.0 to 4.0 | hr |
|-----------------------|--|----|
| Cylinder Zone 1 Temp. | 160 | °C |
| Cylinder Zone 2 Temp. | 180 | °C |
| Cylinder Zone 3 Temp. | 200 | °C |
| Die Temperature | 200 to 230 | °C |
| NOTE | | |
| Note | | |
| 1. | Type S2, 200 mm/min | |
| 1. 2. | Type S2, 200 mm/min Type S2, 200 mm/min | |
| 1. | | |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

