

TOTAL Polypropylene PPC 10641

Polypropylene Impact Copolymer

TOTAL Refining & Chemicals

Message:

Polypropylene PPC 10641 is a nucleated antistatic heterophasic copolymer with high Melt Flow Index of 44 g/10 min.
Polypropylene PPC 10641 is characterized by high fluidity with good mechanical properties.
Polypropylene PPC 10641 has been specially developed for high speed injection moulding of food packaging.
We hereby confirm that we do not use peroxide in the manufacturing of the above-mentioned Product.

General Information			
Additive	Antistatic		
	Nucleating Agent		
Features	Antistatic		
	High Flow		
	Nucleated		
Uses	Food Packaging		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Apparent Density	0.53	g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	44	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1600	MPa	ISO 527-2
Tensile Stress (Yield)	27.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	%	ISO 527-2
Flexural Modulus	1500	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	4.5	kJ/m ²	
23°C	7.0	kJ/m ²	
Notched Izod Impact Strength			ISO 180
-20°C	4.0	kJ/m ²	
23°C	7.5	kJ/m ²	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	114	°C	ISO 75-2/B
1.8 MPa, Unannealed	57.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	148	°C	ISO 306/A50
--	80.0	°C	ISO 306/B50
Melting Temperature (DSC)	165	°C	ISO 3146

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