

Rotec® ABS 1200 TR-AC

Acrylonitrile Butadiene Styrene

ROMIRA GmbH

Message:

Rotec® ABS 1200 TR-AC is an acrylonitrile butadiene styrene (ABS) material. This product is available in Europe.

Rotec® The main features of the ABS 1200 TR-AC are:

flame retardant/rated flame

Transparency

General Information			
Features	Definition, high		
Appearance	Clear/transparent		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.09	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	16	g/10 min	ISO 1133
Molding Shrinkage (23°C)	0.30 - 0.60	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.30	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (23°C)	49.0	MPa	ISO 527-2/50
Flexural Modulus ¹ (23°C)	2230	MPa	ISO 178
Flexural Stress ² (23°C)	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	14	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	68.0	°C	ISO 75-2/A
Vicat Softening Temperature	86.0	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating (1.5 mm)	HB		UL 94
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

