

Mablex 280

Polycarbonate + ABS

Ravago Group

Message:

PC/ABS blend high heat resistant grade

General Information			
Features	High Heat Resistance		
Physical	Nominal Value	Unit	Test Method
Density	1.15	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	13	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2
Yield	62.0	MPa	
Break	54.0	MPa	
Tensile Strain (Break)	45	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-30°C	33	kJ/m ²	
23°C	60	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Annealed)	110	°C	ISO 75-2/A
Vicat Softening Temperature			
--	138	°C	ISO 306/A50
--	130	°C	ISO 306/B50
Ball Pressure Test (75°C)	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	24	kV/mm	IEC 60243-1
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Burning Rate	35	mm/min	FMVSS 302
Flame Rating ¹			Internal Method
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index (2.00 mm)	750	°C	IEC 60695-2-12

NOTE

1. UL94 internally tested

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