

# HiFill® TPU/I GF30

Thermoplastic Polyurethane Elastomer (Polyether)

Techmer Engineered Solutions

## Message:

HiFill® TPU/I GF30 is a Thermoplastic Polyurethane Elastomer (Polyether) (TPU-Polyether) product filled with glass fiber. It can be processed by injection molding and is available in North America.

General Information			
Filler / Reinforcement	Glass Fiber		
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	134	MPa	ASTM D638
Tensile Elongation (Break)	> 10	%	ASTM D638
Flexural Modulus	6210	MPa	ASTM D790
Flexural Strength	179	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	168	°C	
1.8 MPa, Unannealed	143	°C	
CLTE - Flow	7.2E-6	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	16	kV/mm	ASTM D149
NOTE			
1.	Method A (Short-Time)		

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## Recommended distributors for this material

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